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D5489-3**Job Sheet 187373****Part No:** D5489-3**Job Qty:** 4 ea**Part Name:** Wearplate**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/3/18**Job Tracking No:****Due Date:** 1/10/19**Created By:** Jesse White**Type:** Stock**Description:**

Note: DWG D5489 REV.B IPP REV:A 17.11.03 AS PER DWG REV.A DD VERF:JFS IPP REV:B 18.08.15 AS PER
DWG REV.B DD VERF:DP

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs		1/10/19	0.00	1.54	Waterjet - Flow		DE 18/12/30
110	QC	4 pcs		1/10/19	0.00	0.00	QC2 Waterjet-4		DE 18/12/30 DAS
120	QC	4 pcs		1/10/19	0.00	0.00	QC8-6		JAN 03 2019 63
130	Brake NC	4 pcs		1/10/19	0.00	0.72	Brake NC 1		888 DAS89
140	QC	4 pcs		1/10/19	0.00	0.00	QC5		JAN 11 2019 68
150	HandFinish	4 pcs		1/10/19	0.00	0.20	HandFinish4		AS 19-1-12-88AS
160	QC	4 pcs		1/10/19	0.00	0.00	QC3		JAN 21 2019 68
170	Packaging	4 pcs		1/10/19	0.00	0.00	Packaging3-2	EP-002	19-01-2 9-89
180	QC21-SA	4 Ea		1/10/19	0.00	0.00	QC21		9-89 JAN 21 2019

Part Op **100** - 1-Cut as per Dwg (D5489-3) Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: **150** - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG AND PER QSI005 A/R
ROCKGUARD BATCH: 5140628
170 - LOCATION : FP002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	11.6000 sf (2.9 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	12	118	0

Part Specifications

Specifications could not be found.

Plex 12/3/18 12:46 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S140889



Part: D5489-3

Job No: 187373

Serial No/Batch: S140889

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA

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Date: 12/30/18